



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1404
Job Sheet 169376



Part No: 647.1404

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/16/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 16.03.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/15/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 05 2018
110	Packaging	2 pcs		1/15/18	0.00	0.00	Packaging1-1		
120	Small Fab	2 pcs		1/16/18	0.00	0.84	Small Fab-1		DAS 38
130	QC	2 pcs		1/16/18	0.00	0.00	QC5		
140	Packaging	2 pcs		1/16/18	0.00	0.00	Packaging3-1		FEB 13 2018
150	QC21-SA	2 Ea		1/16/18	0.00	0.00	QC21		DAS 21 9:00

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9703 5039210	2	1	0	0
	647.1513	2	0	0	0
	MS21042L08	6	2,877	0	0
	MS27039-08-19	6	729	0	0
	NAS1149FN832P	12	8,603	0	0

Part Specifications

Specifications could not be found.

Plex 12/12/17 1:13 PM dart.poulin.mario

00012

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																							
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____																																							
Description Work Order Deviation		Disposition																																									
Change No: _____ Operation: _____ Revision: _____ Original Serial #: 647.1404 PART NO: S039181 Start up Operation 02/05/18 Job No: 169376 S039181 DART AEROSPACE Upper Cutter Assembly																																											
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